

SECTION 1: Identification

1.1. Identification

Product form : Mixture
 Product name : Imagemark XR
 Product code : XR Series

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Screenprinting ink

1.3. Supplier

Polymeric US
 117 E. 14th Ave
 North Kansas City, MO 64116
 800-746-5567

1.4. Emergency telephone number

Emergency number Chemtel - U.S., Canada, Puerto Rico, U.S. Virgin Islands 1-800-255-3924; International 813-248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Skin sensitisation, Category 1	H317	May cause an allergic skin reaction.
Reproductive toxicity, Category 2	H361	Suspected of damaging fertility or the unborn child.
Hazardous to the aquatic environment — Acute Hazard, Category 2	H401	Toxic to aquatic life
Hazardous to the aquatic environment — Chronic Hazard, Category 2	H411	Toxic to aquatic life with long lasting effects.

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H315 - Causes skin irritation.
 H317 - May cause an allergic skin reaction.
 H318 - Causes serious eye damage.
 H361 - Suspected of damaging fertility or the unborn child.
 H401 - Toxic to aquatic life
 H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (GHS US) :

P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P261 - Avoid breathing vapours.
 P264 - Wash hands, forearms and face thoroughly after handling.
 P272 - Contaminated work clothing must not be allowed out of the workplace
 P273 - Avoid release to the environment.
 P280 - Wear protective gloves, eye protection.
 P302+P352 - If on skin: Wash with plenty of water
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

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contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P310 - Immediately call a doctor
P321 - Specific treatment (see supplemental first aid instruction on this label)
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.
P391 - Collect spillage.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

2.3. Other hazards which do not result in classification

Other hazards not contributing to the classification : None under normal conditions.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
1,6-hexanediol diacrylate (Note D)	(CAS-No.) 13048-33-4	15 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
isobornyl acrylate	(CAS-No.) 5888-33-5	5 - 15	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
DPGDA	(CAS-No.) 57472-68-1	5 - 15	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 STOT SE 3, H335
trimethylolpropane triacrylate, stabilized (Note D)	(CAS-No.) 15625-89-5	5 - 15	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
thfa	(CAS-No.) 75980-60-8	0.5 - 5	Skin Sens. 1B, H317 Repr. 2, H361 Aquatic Acute 2, H401 Aquatic Chronic 2, H411
2-phenoxyethyl acrylate	(CAS-No.) 48145-04-6	>= 0	Skin Sens. 1B, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411

Note D : Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed in Part 3. However, such substances are sometimes placed on the market in a non-stabilised form. In this case, the supplier must state on the label the name of the substance followed by the words 'non-stabilised'.

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Potential adverse human health effects and symptoms : Irritation: may cause irritation to the respiratory system. Harmful in contact with skin. Harmful if swallowed.
Symptoms/effects after inhalation : Cough. Irritation of the respiratory tract. May cause respiratory irritation. Slight irritation.
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact : Causes serious eye irritation.

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Symptoms/effects after ingestion : Irritation of the gastric/intestinal mucosa.
Chronic symptoms : Skin rash/inflammation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Fight fire with normal precautions from a reasonable distance.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing mist/vapor.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing vapor/mist/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

trimethylolpropane triacrylate, stabilized (15625-89-5)

Not applicable

thfa (75980-60-8)

Not applicable

DPGDA (57472-68-1)

Not applicable

1,6-hexanediol diacrylate (13048-33-4)

Not applicable

isobornyl acrylate (5888-33-5)

Not applicable

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2-phenoxyethyl acrylate (48145-04-6)

Not applicable

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Materials for protective clothing:

nitrile rubber

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: No data available
Odour	: No data available
Odour threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 200 °F
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: ≈ 4000 (4000 - 14000) cP Halftones range: 24,000-32,000 cps (color specific)
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

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10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Oxidizing agent. Acids. Combustible materials.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

thfa (75980-60-8)	
LD50 oral rat	> 2000 mg/kg (Rat; Literature)

isobornyl acrylate (5888-33-5)	
LD50 oral rat	4350 mg/kg bodyweight (Rat, Male, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	> 3000 mg/kg bodyweight (Rabbit, Male, Experimental value, Skin, 14 day(s))
ATE US (oral)	4350 mg/kg bodyweight

2-phenoxyethyl acrylate (48145-04-6)	
LD50 oral rat	> 5000 mg/kg (OECD 401: Acute Oral Toxicity, Rat, Female, Experimental value, Oral, 14 day(s))

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye damage.
Respiratory or skin sensitisation : May cause an allergic skin reaction.
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Reproductive toxicity : Suspected of damaging fertility or the unborn child.
STOT-single exposure : Not classified

DPGDA (57472-68-1)	
STOT-single exposure	May cause respiratory irritation.

isobornyl acrylate (5888-33-5)	
STOT-single exposure	May cause respiratory irritation.

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified
Viscosity, kinematic : No data available

Likely routes of exposure : Dermal. Inhalation. Skin and eyes contact.
Potential adverse human health effects and symptoms : Irritation: may cause irritation to the respiratory system. Harmful in contact with skin. Harmful if swallowed.
Symptoms/effects after inhalation : Cough. Irritation of the respiratory tract. May cause respiratory irritation. Slight irritation.
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact : Causes serious eye irritation.
Symptoms/effects after ingestion : Irritation of the gastric/intestinal mucosa.

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Chronic symptoms	: Skin rash/inflammation.
Other information	: Likely routes of exposure: inhalation, skin and eye.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

thfa (75980-60-8)	
LC50 fish 1	1 - 10 mg/l (LC50; OECD 203: Fish, Acute Toxicity Test; 48 h; Oryzias latipes)
EC50 Daphnia 1	10 - 100 mg/l (EC50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna)
Threshold limit algae 1	> mg/l >10/100, EC50; OECD 201: Alga, Growth Inhibition Test; 72 h; Algae

isobornyl acrylate (5888-33-5)	
LC50 fish 1	0.704 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Semi-static system, Fresh water, Experimental value, GLP)
ErC50 (algae)	1.98 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)

2-phenoxyethyl acrylate (48145-04-6)	
LC50 fish 1	10 mg/l (Equivalent or similar to OECD 203, 96 h, Leuciscus idus, Static system, Fresh water, Experimental value, Lethal)
EC50 Daphnia 1	1.21 mg/l (Equivalent or similar to OECD 202, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
ErC50 (algae)	10 (≥ 0) mg/l

12.2. Persistence and degradability

trimethylolpropane triacrylate, stabilized (15625-89-5)	
Persistence and degradability	Biodegradability in water: no data available.
ThOD	1.835 g O ₂ /g substance

thfa (75980-60-8)	
Persistence and degradability	Not readily biodegradable in water. No (test) data on mobility of the substance available.

DPGDA (57472-68-1)	
Persistence and degradability	Not readily biodegradable in water.

1,6-hexanediol diacrylate (13048-33-4)	
Persistence and degradability	Inherently biodegradable.

isobornyl acrylate (5888-33-5)	
Persistence and degradability	Not readily biodegradable in water.

2-phenoxyethyl acrylate (48145-04-6)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

trimethylolpropane triacrylate, stabilized (15625-89-5)	
Bioaccumulative potential	No bioaccumulation data available.

thfa (75980-60-8)	
BCF fish 1	< 40 (BCF; OECD 305: Bioconcentration: Flow-Through Fish Test; Cyprinidae sp.)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

DPGDA (57472-68-1)	
Bioaccumulative potential	No bioaccumulation data available.

1,6-hexanediol diacrylate (13048-33-4)	
Bioaccumulative potential	No bioaccumulation data available.

isobornyl acrylate (5888-33-5)	
BCF fish 1	37 (OECD 305: Bioconcentration: Flow-Through Fish Test, 56 h, Danio rerio, Flow-through system, Fresh water, Read-across, GLP)
Log Pow	4.52 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)

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isobornyl acrylate (5888-33-5)	
Bioaccumulative potential	Potential for bioaccumulation ($4 \geq \text{Log Kow} \leq 5$).
2-phenoxyethyl acrylate (48145-04-6)	
Log Pow	2.58 (room temperature, Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation ($\text{Log Kow} < 4$).

12.4. Mobility in soil

isobornyl acrylate (5888-33-5)	
Ecology - soil	No (test)data on mobility of the substance available.
2-phenoxyethyl acrylate (48145-04-6)	
Surface tension	53.6 mN/m (23 °C, Experimental value, 472.5 mg/l, OECD 115: Surface Tension of Aqueous Solutions)
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Avoid release to the environment. Discharging into rivers and drains is forbidden. Dispose in a safe manner in accordance with local/national regulations. Do not discharge into drains or the environment. Use appropriate containment to avoid environmental contamination.
Additional information	: Clean up even minor leaks or spills if possible without unnecessary risk.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description	: UN3082 Environmentally hazardous substances, liquid, n.o.s. (2 phenoxyethyl acrylate), 9, III
UN-No.(DOT)	: UN3082
Proper Shipping Name (DOT)	: Environmentally hazardous substances, liquid, n.o.s. 2 phenoxyethyl acrylate
Class (DOT)	: 9 - Class 9 - Miscellaneous hazardous material 49 CFR 173.140
Packing group (DOT)	: III - Minor Danger
Hazard labels (DOT)	: 9 - Class 9 (Miscellaneous dangerous materials)



Dangerous for the environment	: Yes
Marine pollutant	: Yes



DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Symbols	: G - Identifies PSN requiring a technical name

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- DOT Special Provisions (49 CFR 172.102) : 8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies.
146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination.
173 - An appropriate generic entry may be used for this material.
335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s.," UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leakproof when used as bulk packaging.
IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).
T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / (1 + a (tr - tf))$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

- DOT Packaging Exceptions (49 CFR 173.xxx) : 155
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : No limit
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : No limit
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Emergency Response Guide (ERG) Number : 171
Other information : No supplementary information available.

Transportation of Dangerous Goods

Not applicable

Transport by sea

- Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
UN-No. (IMDG) : 3082
Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Class (IMDG) : 9 - Miscellaneous dangerous substances and articles
Packing group (IMDG) : III - substances presenting low danger
Limited quantities (IMDG) : 5 L
Marine pollutant : Yes



Air transport

- Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s., 9, III
UN-No. (IATA) : 3082
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.
Class (IATA) : 9 - Miscellaneous Dangerous Goods
Packing group (IATA) : III - Minor Danger

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SECTION 15: Regulatory information

15.1. US Federal regulations

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Not listed on the United States TSCA (Toxic Substances Control Act) inventory

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory except for:

isopropylthioxanthone	CAS-No. 75081-21-9	0.5 - 10%
Oligomer- not GHS Classified	CAS-No.	10 - 30%

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

2-phenoxyethyl acrylate	CAS-No. 48145-04-6	>= 0%
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thfa (75980-60-8)

EPA TSCA Regulatory Flag PMN - PMN - indicates a commenced PMN substance.

DPGDA (57472-68-1)

EPA TSCA Regulatory Flag PMN - PMN - indicates a commenced PMN substance.

2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone (119313-12-1)

EPA TSCA Regulatory Flag PMN - PMN - indicates a commenced PMN substance.

15.2. International regulations

No additional information available

15.3. US State regulations

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U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	Yes
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

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Revision date : 10/29/2018

Other information : Polymeric urges the customer receiving this safety data sheet to study it carefully to become aware of the hazards, if any, in the product. In the interest of safety, the customer should (1) notify your employees, agents and contractors of the information included in this SDS and (2) furnish a copy to each of your employees, customers and agents. Polymeric US makes no warranty, express or implied, as to the accuracy or reliability of information contained herein, except that such information is, to the best of Polymeric US's knowledge and belief, accurate as of the date indicated on this document. Final determination of suitability of material is the sole responsibility of the user. All the materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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Full text of H-statements:

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H361	Suspected of damaging fertility or the unborn child.
H400	Very toxic to aquatic life.
H401	Toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

SDS US - Polymeric US

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Polymeric US makes no warranty, express or implied, as to the accuracy or reliability of information contained herein, except that such information is, to the best of Polymeric US's knowledge and belief, accurate as of the date indicated on this document. Final determination of suitability of material is the sole responsibility of the user. All the materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.