Polymeric offers a unique special effect ink to create screen printed chalkboard surfaces. This ink is suitable for use on styrene, rigid vinyl and cardstock. The chalkboard finish is suitable for writing with chalk and wipes clean for re-use.

Due to the low gloss finish of this ink it is also suited for matte clear applications. When printed, the gloss range is 15-20 at 60 degrees.

Color matching is available.

**Mixing**
Mix well prior to use

**Mesh**
305 plain weave recommended

*Because of the unique requirements of a chalkboard finish pre-testing prior to production is recommended to insure its suitability for the intended application. Polymeric does not warranty the inks suitability as a chalk writeable surface.*

**Storage**
Care should be taken to store ink in tightly closed containers located in a cool (60-80°F/15-27°C) dark place. With suitable conditions, unopened ink is expected to have a shelf life of approximately twelve (12) months for colors and six (6) months for white, from date of manufacturer.

**Squeegee**
Sharp 80 durometer polyurethane blade

**Cure Parameters**
1-200 watt per inch mercury vapor lamo minimum with belt speed of 40 fpm. (approximately 225 Mj)

**Precautions**
Read the safety data sheet prior to processing. It contains instructions for precautions to be taken when handling inks. If ink comes in contact with skin wipe off with a clean, dry cloth (do not use solvent). Wash and rinse the affected areas with soap and water.

---

**A. Warranty Liability Limited to Purchase and Installation Costs**
Notwithstanding anything provided herein or any other written material to the contrary, Polymeric only warrants the purchase price and costs of installation. POLYMERIC SHALL HAVE NO LIABILITY OR OBLIGATION TO ANY USER, BUYER, PURCHASER, DISTRIBUTOR OR OTHER PERSON OR ENTITY FOR ANY SPECIAL, DIRECT, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, HOWEVER CAUSED, INCLUDING WITHOUT LIMITATION, PERSONAL INJURY, LOSS OF BUSINESS, LOSS OF PROFIT, OR OTHER DAMAGE, whether or not buyer shall have informed Polymeric of the possibility or likelihood of any such damages.

**B. Limitation of Implied Warranty and Fitness for a Particular Purpose**
POLYMERIC'S WARRANTY IS GIVEN IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO AN IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, AN IMPLIED WARRANTY OF MERCHANTABILITY, AND ANY OTHER IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, PERFORMANCE, CUSTOMER USAGE OR TRADE.

**C. A Pretest Prior to Production is Recommended to Ensure Proper Suitability for the Intended Application.**